



SERVICE BULLETIN

No. 325

Piper Aircraft Corporation

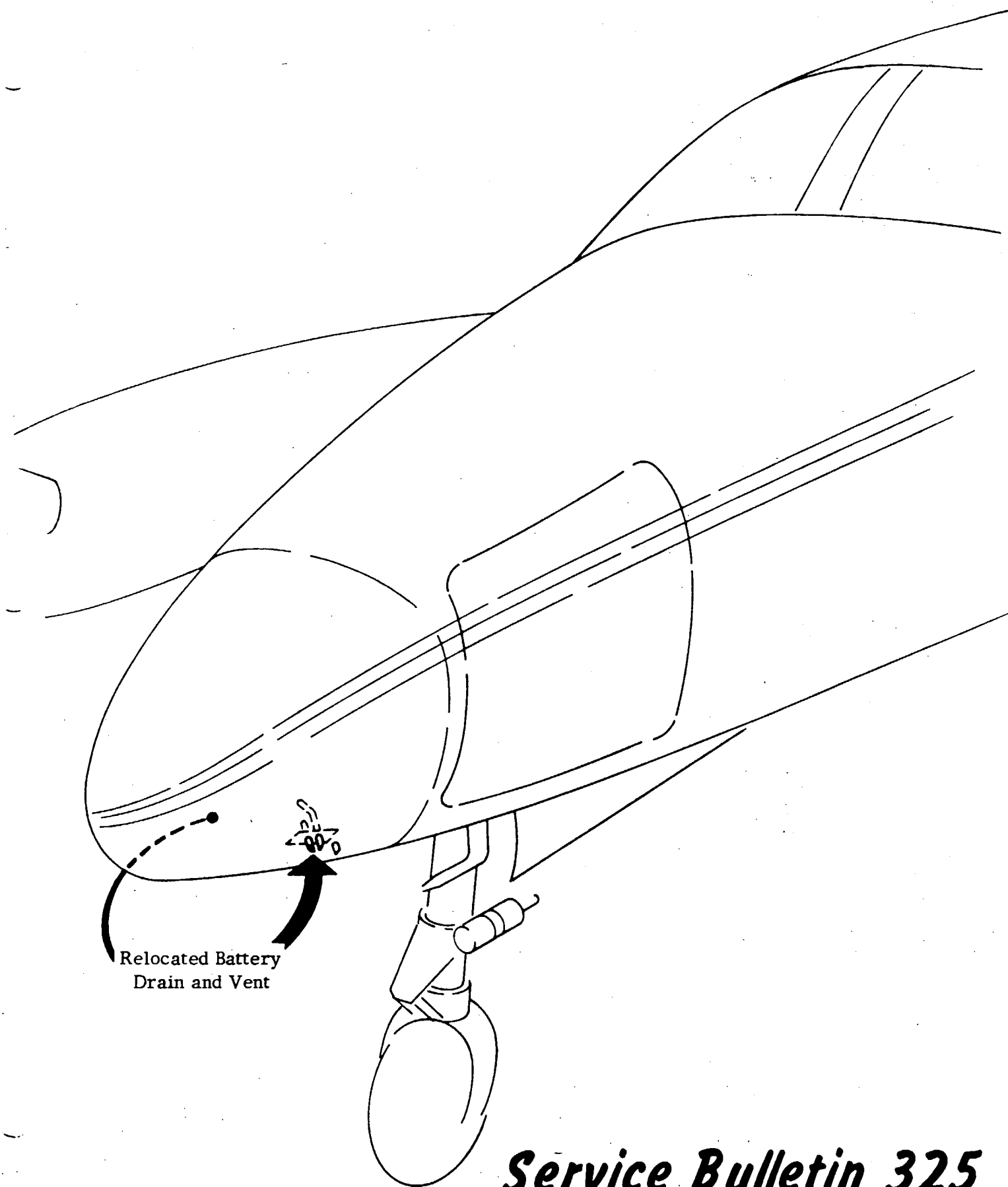
Lock Haven, Pennsylvania, U.S.A.

"FAA DOA EA-1 Approved"

November 23, 1970 M

<u>Subject:</u>	Battery Drain Relocation
<u>Models Affected:</u>	PA-31 and PA-31-300 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-591 incl.
<u>Compliance Time:</u>	At the next 100 hour inspection period.
<u>Purpose:</u>	The existing battery drains on the above referenced aircraft are presently located in front of the cabin air intake. This Service Bulletin contains provisions for the necessary material and instructions to relocate the battery drains (reference the sketch on the reverse side of this bulletin for general information).
<u>Instructions:</u>	Contained in Kit No. 760 436 Battery Drain and Vent Relocation.
<u>Material Required:</u>	One (1) each (per aircraft) Kit No. 760 436, Battery Drain and Vent Relocation.
<u>Availability of Parts:</u>	Your Piper Dealer.
<u>Summary:</u>	The material for this modification will be provided free of charge by your Piper Dealer providing the Compliance Time period is adhered to.

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